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Apply 6V-4876 Lubricant to all of the threads and thrust faces of cylinder head bolts (1). Install cylinder head bolts (1) and tighten all of the bolts (1 through 25) in a numerical order according to the cylinder head tightening sequence. Tighten cylinder head bolts (1) to a torque of $118 \pm 5 \text{ N}\cdot\text{m}$ ($87 \pm 4 \text{ lb ft}$).

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~~3046 Engine For Caterpillar Built Machines Caterpillar~~

DIRECT INJECTION. ESN: 5XK10800-UP.
5XK12250-UP. 5XK15489-UP. 5XK15503-UP.
5XK30700-UP Bore: 3.7 in / 94.00 mm. Stroke: 4.72 in / 120.00 mm

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ENGINE MAIN PARTS - INSPECTION AND CORRECTION
3.6 Measuring the connecting rod end play
Thickness gauge Tightening torque Install the

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connecting rod and the rod cap onto 32.4 to 37.3 N m (3.3 to 3.8 kgf m) the mating crank pin. Tighten the cap nuts to the [23.9 to 27.5 lbf ft] specified torque.

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